

Monday, 1/22/2007 11:37:49 AM
Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTOR
Job Number : 30369	
Estimate Number : 12660	
P.O. Number : N/A	Part Number : D35741
This Issue : 1/22/2007 S.O. No. : N/A	Drawing Number : D3574 UNDER REVIEW <i>07.01.22</i>
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : U/R
Previous Run : N/A	Material : N/A
Written By : <i>CE</i>	Due Date : 1/29/2007 Qty: 1 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)
F60029 lexan sheet
Batch: *1103106*

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3574
Dwg Rev: *UR A*
Prog Rev: *A*

SAD 07/01/22 (1)

2-Debur if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07-01-22 (1)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

07-01-22 (1)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Debur if necessary.

SAD 07-01-22 (1)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30369

Part Number: D35741

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Seq. #:	Machine Or Operation:	Description :
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6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PC 07.01.22 (1)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PC 7/1/23

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PC 07.01.23 (1)

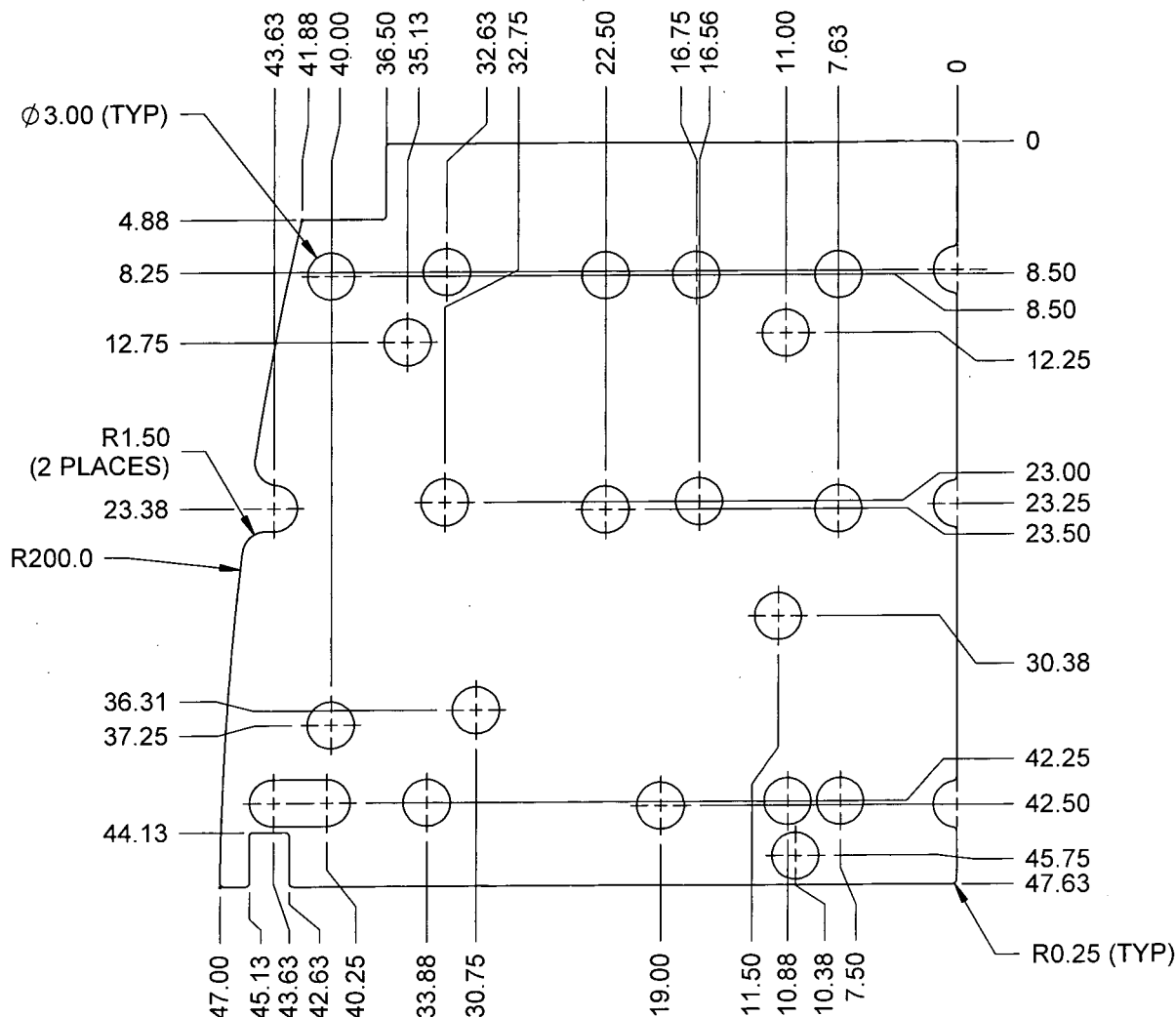
Job Completion



U 07.06.23

PRELIMINARY ISSUE
UNDER REVIEW
 07.01.22 LE

DESIGN LE	DRAWN BY LE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3574	REV. A SHEET 1 OF 2
DATE 07.01.22	TITLE CABIN FLOOR PROTECTOR		SCALE 1:12
REV A	DATE 07.01.22	DESCRIPTION NEW ISSUE	



D3574-1 CABIN FLOOR PROTECTOR (SHOWN)
D3574-2 OPPOSITE

NOTES:

- 1) MATERIAL: F60029 LEXAN, TEXTURED SIDE UP
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-1/-2" USING FINE POINT PERMANENT INK MARKER
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order: 30369
Description:		Part Number: D3574-1
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article

☒ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
→ Ø3.00	+0.012/-0.001	2.991	✓		measuring tape	
4.88	+/- 0.030	4.875	✓			
8.25	+/- 0.030	8.25	✓			
8.50	+/- 0.030	8.50	✓			
12.25	+/- 0.030	12.25	✓			
12.75	+/- 0.030	12.75	✓			
23.00	+/- 0.030	23.00	✓			
23.50	+/- 0.030	23.50	✓			
30.38	+/- 0.030	30.38	✓			
36.31	+/- 0.030	36.325	✓			
37.25	+/- 0.030	37.25	✓			
42.25	+/- 0.030	42.25	✓			
42.50	+/- 0.030	42.50	✓			
44.13	+/- 0.030	44.107	✓			
45.75	+/- 0.030	45.75	✓			
47.63	+/- 0.030	47.63	✓			
7.50	+/- 0.030	7.50	✓			
7.63	+/- 0.030	7.625	✓			
10.38	+/- 0.030	10.38	✓			
11.00	+/- 0.030	11.00	✓			
10.88	+/- 0.030	10.88	✓		V	
11.50	+/- 0.030	11.50	✓			
16.56	+/- 0.030	16.56	✓		M-T	

Measured by: SAD
Date: 07/01/22

Audited by: [Signature]
Date: 07-01-22

Prototype Approval: [Signature]
Date: 07.01.23

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

